56B Universal Hand Press

- Heavy duty!
- With optional tooling, can perform the operations listed below.
- Can be retrofitted for hydraulic use.
- Custom tooling available to meet your requirements.
- Made in the USA

Shearing
- 3/8” x 3” flats in one stroke, much greater widths using multiple strokes.
- 5/8” square or round bar
- 2” x 2” x 1/4” angle

Notching & Coping
- 2 1/2” x 2 1/2” in 1/4” (2” x 2” x 1/4” angle) removes fillet completely
- 2” x 2” end cope (including fillet) in 3/16” angle, for butt welding
- 3 sided copes in 1/4”

Pipe Notching
- 90 degrees, equal or unequal sizes from 1” through 2”

Bending
- 1/4” x 4” flats
- 3/16” x 5 1/2” in lighter gauge
- Radii in up to 1/2” material

Punching
- 7/16” in 3/8”, 1 1/4” in 1/8” mild steel
- Punch within 1/2” of leg in channel or angle
- Rounds, squares, rectangles, keyholes and others
- Punch any shape within 1-7/8” circle

Specifications 56B

<table>
<thead>
<tr>
<th>Feature</th>
<th>Specification</th>
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<tbody>
<tr>
<td>Rated Capacity</td>
<td>12 Tons</td>
</tr>
<tr>
<td>Throat Depth</td>
<td>2-1/2”</td>
</tr>
<tr>
<td>Shut Height</td>
<td>5-1/4” (Open)</td>
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<tr>
<td>Stroke</td>
<td>13/16”</td>
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<tr>
<td>Height overall</td>
<td>24”</td>
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<tr>
<td>Depth</td>
<td>11”</td>
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<tr>
<td>Width</td>
<td>7”</td>
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<tr>
<td>Bed Plate Size</td>
<td>3-1/2” x 7”</td>
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<tr>
<td>Handle Length</td>
<td>43” + 63”</td>
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<tr>
<td>Shipping Weight</td>
<td>170 lbs</td>
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</tbody>
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Options
- Optional retrofit hydraulic unit
- 56B Bench mounted hand operated machine
- Angle iron or rolling stand

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